

Product technical data

PP H120 GP (Moplen HP500N) Propylene homopolymer

Licensed process Spheripol by LyondellBasell company

DESCRIPTION

PP H120 GP is a monomodal propylene homopolymer with standard stabilization package providing the heat stability, corrosion resistance, and resistance to thermo-oxidative ageing.

• RECOMMENDED SCOPE OF APPLICATION

PP H120 GP is designed for production of the general-purpose products; garden furniture; toys; cooling boxes; containers for food storage; covers and caps; personal hygienic items.

• RECOMMENDED TREATMENT PROCESS

Injection molding, extrusion.

• TYPICAL PROPERTIES OF THE PRODUCT

DESCRIPTION OF THE QUALITY INDICATOR	TEST CONDITIONS	TEST STANDARD	TYPICAL VALUES*
Physical			
Melt flow index, g/10 min	(230°C/2.16 kg)	ISO 1133 or GOST 11645	12.0
Density, g/cm ³	(+23°C)	ISO 1183	0.9
Bulk density, g/cm ³	(+23°C)	ISO 60 or GOST 11035.1	0.52
Mechanical			
Tensile yield strength, MPa	(50 mm/min)	ISO 527 or GOST 11262	34
Elongation at yield, %	(50 mm/min)	ISO 527 or GOST 11262	10
Flexural Modulus, MPa	(2 mm/min)	ISO 178 or GOST 9550	1400
Izod impact strength, kJ/m ²	(+23°C)	ISO 180 or GOST 19109	3.5
Thermophysical			
Vicat softening temperature, °C	(10 N)	ISO 306 or GOST 15088	155
Heat deflection temperature, °C	(0.45 MPa)	ISO 75 or GOST 12021	117

^{*}Typical values; not for the specification.

PRODUCT FORM

Granules

PACKAGE

It is packed in polyethylene bags (net weight of the bag is (25.0±0.2) kg). The bag neck is welded by machine, the bags are palletized on the flat pallets with the weight of 1.0 t; 1.25 t or 1.375 t and are packed in the stretch film (stretch hood).

TRANSPORTATION

By all modes of transport in the covered vehicles in accordance with the rules of goods transportation applicable to this mode of transport.

STORAGE

Polypropylene is stored in the closed dry premises, excluding direct sunlight, at a distance of at least one meter from the heating appliances, at the temperatures not exceeding 30°C and relative humidity of not more than 80%.

Prior to treatment, the polymer bags are kept for at least twelve hours in the production premises.

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